

| $\begin{aligned} & \stackrel{0}{0} \\ & \stackrel{0}{0} \\ & \underline{1} \\ & \vdots \\ & \stackrel{N}{n} \\ & \hline \end{aligned}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Flangee Drilling Template |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | J | $\mathrm{N}^{*}$ |  |  |  | c* | Y | z | H | X |  |  |  |  |  |
| 1/2 | 3 3/4 | $11 / 2$ |  | $13 / 8$ | 1 13/16 | 1 1/8 | 1/2 | 1/2 | 1/4 | $25 / 8$ | 9/16 | 4 | $1 / 2 \times 43 / 4$ | $1 / 2 \times 3$ |
| 3/4 | $45 / 8$ | $11 / 2$ |  | 11/16 | $17 / 8$ | 1 1/8 | 1/2 | $17 / 8$ | 1/4 | $31 / 4$ | 11/16 | 4 | $5 / 8 \times 5$ | $1 / 2 \times 3$ |
| 1 | $47 / 8$ | $11 / 2$ |  | 2 | $17 / 8$ | $17 / 16$ | 3/4 | $21 / 8$ | 1/4 | $31 / 2$ | 11/16 | 4 | $5 / 8 \times 5$ | $5 / 8 \times 3$ |
| $11 / 2$ | $61 / 8$ | $11 / 2$ |  | $27 / 8$ | $17 / 8$ | 1 15/32 | 23/32 | 3/4 | 1/4 | $41 / 2$ | 13/16 | 4 | $3 / 4 \times 51 / 4$ | $5 / 8 \times 3$ |
| 2 | $61 / 2$ | $11 / 2$ |  | $35 / 8$ | 1 15/16 | 1 1/2 | 11/16 | 3 5/16 | 3/8 | 5 | 11/16 | 8 | $5 / 8 \times 5$ | $5 / 8 \times 3$ |
| $21 / 2$ | $71 / 2$ | $11 / 2$ |  | $41 / 8$ | 2 | $13 / 4$ | 9/16 | $315 / 16$ | 3/8 | $57 / 8$ | 13/16 | 8 | $3 / 4 \times 51 / 4$ | $5 / 8 \times 3$ |
| 3 | $81 / 4$ | $11 / 2$ |  | 5 | $21 / 16$ | $113 / 16$ | 9/16 | 4 5/8 | 3/8 | 6 5/8 | 13/16 | 8 | $3 / 4 \times 51 / 4$ | $3 / 4 \times 3$ |
| 4 | 10 | $11 / 2$ | 6 | 3/16 | $21 / 8$ | $17 / 8$ | 9/16 | $53 / 4$ | 1/2 | $77 / 8$ | 13/16 | 8 | $3 / 4 \times 51 / 4$ | $3 / 4 \times 3$ |
| CATALOG No. THROF-CLASS $400++$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 | 10 | $13 / 8{ }^{* *}$ | 6 | 3/16 | ${ }^{* *}$ | 111/16 | $\ldots$ | $53 / 4$ | 1/2 | 7 7/8 | 1 | 8 | $7 / 8 \times 53 / 4$ | $3 / 4 \times 4$ |
| CATALOG No. THROF-CLASS $600+\dagger$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 4 | $10^{3 / 4}$ | $11 / 2^{* *}$ | 6 | 3/16 | 21/8** | $17 / 8$ | . | 6 | 1/2 | $81 / 2$ | 1 | 8 | $7 / 8 \times 6$ | $3 / 4 \times 4$ |

* Class 300 Flanges $C$ and $N$ dimensions include $1 / 16^{\prime \prime}$ Roised Faces.
** Class 400-600 Flonges $C$ and $N$ dimensions do not include $1 / 4^{*}$ Raised Faces.
$\dagger \dagger 3^{\prime \prime}$ and smoller, same as Class 300 .
NOTE: $1 / 2^{\prime \prime}$ and $3 / 4^{" T}$ THR Flanges Closs 300 , THR Flanges Class 400 , THR Flanges Class 600 Series Flonges are not recognzed by ANSI B16.36.

| REV. <br> © $\square$ | MORRIS VALVES |  |  | Title: ORIFICE FLANGE. THRF |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Checked | MORRIS | Date | SEPT_2006 | Material | ASTM A 105 |  |  |
| Designer | MORRIS | Scale |  | Dwg_No. | 2016_THR_346_01.DWG | 01,01 |  |
| Drawn | MORRIS | Model | THR-346 |  |  |  |  |






